

Description

Fastener Length: 1/4

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

Alternate Part Numbers

[CR3224-5-02](#)

|                         |                     |
|-------------------------|---------------------|
| SKU / Model:            | CR322452            |
| Minimum Qty (MOQ):      | 100                 |
| NSN:                    | 5320-01-164-8614    |
| Schedule B:             | 7616.10.3000        |
| ECCN:                   | EAR99               |
| National Motor Freight: | 013630, Alum Rivets |



\* See page 2 for technical characteristics

## P/N CR3224-5-2 Specifications

|   |  |
|---|--|
| <b>Fastener Length:</b>                               | 0.200 Inches Minimum And 0.230 Inches Maximum                                  |
| <b>Head Style:</b>                                    | Flush (flat) Countersunk (included Angle - Less Than 135 Deg W Or W/o Chamfer) |
| <b>Shank Diameter:</b>                                | 0.156 Inches Minimum And 0.160 Inches Maximum                                  |
| <b>Head Major Diameter:</b>                           | 0.247 Inches Maximum   |
| <b>Expansion Device:</b>                              | Serrated Stem-type W   |
| <b>Grip Length:</b>                                   | 0.065 Inches Minimum And 0.125 Inches Maximum                                  |
| <b>Countersink Angle:</b>                             | 99.0 Degrees Minimum And 101.0 Degrees Maximum                                 |
| <b>Material:</b>                                      | Aluminum Alloy 5056 Sleeve   |
| <b>Material:</b>                                      | Steel Comp 632 Stem  |
| <b>Material Document And Classification:</b>          | Ams 5657 Assn Std Single Material Response Stem                                |
| <b>Material Document And Classification:</b>          | Qq-a-430 Fed Spec Single Material Response Sleeve                              |
| <b>Surface Treatment:</b>                             | Chromate Sleeve  |
| <b>Surface Treatment:</b>                             | Cadmium Stem   |
| <b>Surface Treatment Document And Classification:</b> | Mil-c-5541 Mil Spec Single Treatment Response Sleeve                           |
| <b>Surface Treatment Document And Classification:</b> | Qq-p-416 Type 1 Class 2 Fed Spec Single Treatment Response Stem                |

## How to Order

Order this blind rivet from our inventory online by visiting <https://military-fasteners.com/rivets/blind+rivets/CR3224-5-2> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.