

**Description**

Diameter: 3/16", Grip Length: 1-3/8", protruding shear head, alloy steel cadmium plated

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	HL18PB622
Minimum Qty (MOQ):	5
NSN:	5320-00-369-4032
ECCN:	EAR99
National Motor Freight:	106510, Rivets I / S Plain / Galvanized Etc



## P/N HL18PB6-22 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Fastener Length:</b>	1.690 Inches Minimum And 1.710 Inches Maximum
<b>Head Style:</b>	Err-090
<b>Head Height:</b>	0.045 Inches Minimum And 0.055 Inches Maximum
<b>Width Between Flats:</b>	0.079 Inches Minimum And 0.081 Inches Maximum
<b>Shank Diameter:</b>	0.1885 Inches Minimum And 0.1895 Inches Maximum
<b>Shank Style:</b>	Pin-rivet, Straight, Threaded
<b>Head Major Diameter:</b>	0.295 Inches Minimum And 0.315 Inches Maximum
<b>Lubrication:</b>	Cetyl Alcohol
<b>End Item Identification:</b>	W/s: Aircraft, Stratolifter C-135; Aircraft, Hawkeye E-2c; Aircraft, C-2a (reprocured); Helicopter, Hh-53h Pave Low; Aircraft (ac-130h, Mc-130h, Ec-130e, Hc-130)aircraft, Thunderbolt li, A-10; Aircraft, Starlifter C-141
<b>Grip Length:</b>	1.380 Inches Maximum
<b>Thread Quantity Per Inch:</b>	32
<b>Minimum Tensile Strength:</b>	160000 Pounds Per Square Inch
<b>Nominal Thread Size:</b>	0.190 Inches
<b>Shear Strength:</b>	95000 Single Pounds Per Square Inch
<b>Material:</b>	Steel Comp E4340 Overall Or Steel Comp 4140 Overall Or Steel Comp 8740 Overall
<b>Material Document And Classification:</b>	Mil-s-5000 Mil Spec 1st Material Response Overall Or Mil-s-5626 Mil Spec 2nd Material Response Overall Or Mil-s-6049 Mil Spec 3rd Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416,ty 2,cl 3 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this pin-rivet from our inventory online by visiting [https://military-fasteners.com/pins/pin\\_rivets/HL18PB6-22](https://military-fasteners.com/pins/pin_rivets/HL18PB6-22) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.