

**Description**

Fastener Length: 2-1/2",

\* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

SKU / Model:	HL18PB634
Minimum Qty (MOQ):	1
NSN:	5320-01-477-2607
Schedule B:	8108.90.3060
ECCN:	EAR99
National Motor Freight:	106510, Rivets I / S Plain / Galvanized Etc



\* See page 2 for technical characteristics

## P/N HL18PB6-34 Specifications

<b>Fastener Length:</b>	2.480 Inches Minimum And 2.520 Inches Maximum
<b>Head Style:</b>	Straight Pan
<b>Head Height:</b>	0.045 Inches Minimum And 0.055 Inches Maximum
<b>Shank Diameter:</b>	0.1885 Inches Minimum And 0.1895 Inches Maximum
<b>Shank Style:</b>	Pin Rivet, Threaded
<b>Head Major Diameter:</b>	0.295 Inches Minimum And 0.315 Inches Maximum
<b>Grip Length:</b>	2.120 Inches Minimum And 2.130 Inches Maximum
<b>Part Name Assigned By Controlling Agency:</b>	Protruding Shear Head Alloy Steel 1/16 In. Grip Variation
<b>Special Features:</b>	Thread 10-32unjf-3a Modified; Socket Hex. 0.0791 Min 0.0808 Max, Depth 0.115 Min 0.135 Max, Dia. 0.104 Min 0.119 Max; Double Shear Pounds Min. 5,380; Tension Pounds Min. 2,500; Head Chamfer 1/32 In. X 45 Deg
<b>Material:</b>	Steel Overall
<b>Material Document And Classification:</b>	Mil-s-5000 Mil Std 1st Material Response Overall Or Mil-s-5626 Mil Std 2nd Material Response Overall Or Mil-s-6049 Mil Std 3rd Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416 Type II Class 2 Color Bronze And Cetyl Alcohol Lube Per Hi-shear Spec 305 Fed Spec Single Treatment Response Overall

## How to Order

Order this pin-rivet from our inventory online by visiting [https://military-fasteners.com/pins/pin\\_rivets/HL18PB6-34](https://military-fasteners.com/pins/pin_rivets/HL18PB6-34) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.