

**Description**

Fastener Length: 1-29/64

\* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

SKU / Model:	HL218618
Minimum Qty (MOQ):	10
NSN:	5320-01-603-8798
Schedule B:	7318.24.0000
ECCN:	EAR99



\* See page 2 for technical characteristics

## P/N HL218-6-18 Specifications

<b>Thread Class:</b>	3a
<b>Fastener Length:</b>	1.440 Inches Minimum And 1.460 Inches Maximum
<b>Head Style:</b>	Straight Pan
<b>Head Height:</b>	0.045 Inches Minimum And 0.055 Inches Maximum
<b>Shank Diameter:</b>	0.2172 Inches Minimum And 0.2182 Inches Maximum
<b>Shank Style:</b>	Stump
<b>Head Major Diameter:</b>	0.295 Inches Minimum And 0.315 Inches Maximum
<b>Chamfer Length:</b>	0.0312 Inches Nominal
<b>Tip Diameter:</b>	0.104 Inches Minimum And 0.119 Inches Maximum
<b>Grip Length:</b>	1.120 Inches Minimum And 1.130 Inches Maximum
<b>Thread Quantity Per Inch:</b>	32
<b>Minimum Tensile Strength:</b>	2500 Pounds Per Square Inch
<b>Part Name Assigned By Controlling Agency:</b>	Protruding Shear Head Alloy Steel 1/16 Inch Grip Variation 1/32 Inch Oversize
<b>Material:</b>	Steel Overall
<b>Material Document And Classification:</b>	Mil-d-5000 Mfr Ref 15th Material Response Or Mil-s-5626 Mil Spec Single Material Response Or Mil-s-6409 Mil Spec Single Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416,type 2,class 2,color:bronze And Cetyl Alcohol Lubrication Per Hi-shear Spec 305 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this pin-rivet from our inventory online by visiting [https://military-fasteners.com/pins/pin\\_rivets/HL218-6-18](https://military-fasteners.com/pins/pin_rivets/HL218-6-18) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.