

Description

Fastener Length: 1-29/64

* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

SKU / Model:	HL218618
Minimum Qty (MOQ):	10
NSN:	5320-01-603-8798
Schedule B:	7318.24.0000
ECCN:	EAR99



* See page 2 for technical characteristics

P/N HL218-6-18 Specifications

Thread Class:	3a
Fastener Length:	1.440 Inches Minimum And 1.460 Inches Maximum
Head Style:	Straight Pan
Head Height:	0.045 Inches Minimum And 0.055 Inches Maximum
Shank Diameter:	0.2172 Inches Minimum And 0.2182 Inches Maximum
Shank Style:	Stump
Head Major Diameter:	0.295 Inches Minimum And 0.315 Inches Maximum
Chamfer Length:	0.0312 Inches Nominal
Tip Diameter:	0.104 Inches Minimum And 0.119 Inches Maximum
Grip Length:	1.120 Inches Minimum And 1.130 Inches Maximum
Thread Quantity Per Inch:	32
Minimum Tensile Strength:	2500 Pounds Per Square Inch
Part Name Assigned By Controlling Agency:	Protruding Shear Head Alloy Steel 1/16 Inch Grip Variation 1/32 Inch Oversize
Material:	Steel Overall
Material Document And Classification:	Mil-d-5000 Mfr Ref 15th Material Response Or Mil-s-5626 Mil Spec Single Material Response Or Mil-s-6409 Mil Spec Single Material Response Overall
Surface Treatment:	Cadmium Overall
Surface Treatment Document And Classification:	Qq-p-416,type 2,class 2,color:bronze And Cetyl Alcohol Lubrication Per Hi-shear Spec 305 Fed Spec Single Treatment Response Overall
Thread Series Designator:	Unjf

How to Order

Order this pin-rievet from our inventory online by visiting https://military-fasteners.com/pins/pin_rivets/HL218-6-18 and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.