

**Description**

Diameter: 7/32", Grip Length: 3/16", protruding shear head, oversized for hl18, alloy steel cadmium plated

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	HL21863
Minimum Qty (MOQ):	25
NSN:	5306-00-522-1813
ECCN:	EAR99
National Motor Freight:	093486, Bolts,nuts Or Screws, Noi (sub 3)



## P/N HL218-6-3 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.325 Inches Minimum
<b>Fastener Length:</b>	0.503 Inches Minimum And 0.523 Inches Maximum
<b>Head Style:</b>	Flat Chamfer
<b>Head Diameter:</b>	0.295 Inches Minimum And 0.315 Inches Maximum
<b>Head Height:</b>	0.045 Inches Minimum And 0.055 Inches Maximum
<b>Shoulder Diameter:</b>	0.217 Inches Minimum First Shoulder And 0.218 Inches Maximum First Shoulder
<b>Shoulder Length:</b>	0.178 Inches Minimum First Shoulder And 0.198 Inches Maximum First Shoulder
<b>Nominal Thread Diameter:</b>	0.190 Inches
<b>Thread Quantity Per Inch:</b>	32
<b>Hardness Rating:</b>	35.0 Rockwell C Nominal Overall
<b>Shoulder Shape:</b>	Round First Shoulder
<b>Material:</b>	Steel Comp 4130 Overall Or Steel Comp 8630 Overall Or Steel Comp 8735 Overall Or Steel Comp 8740 Overall
<b>Material Document And Classification:</b>	Mil-s-6758 Mil Spec 1st Material Response Overall Or Mil-s-6050 Mil Spec 2nd Material Response Overall Or Mil-s-6098 Mil Spec 3rd Material Response Overall Or Mil-s-6049 Mil Spec 4th Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this pin-rievet from our inventory online by visiting [https://military-fasteners.com/pins/pin\\_rivets/HL218-6-3](https://military-fasteners.com/pins/pin_rivets/HL218-6-3) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.