

Description

protruding shear head - oversized for hl18 - alloy steel cadmium plated

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	HL21865
Minimum Qty (MOQ):	10
NSN:	5306-00-410-1749
National Motor Freight:	093486, Bolts,nuts Or Screws, Noi (sub 3)



\* See page 2 for technical characteristics

## P/N HL218-6-5 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.325 Inches Minimum
<b>Fastener Length:</b>	0.627 Inches Minimum And 0.647 Inches Maximum
<b>Head Style:</b>	Flat Chamfer
<b>Head Diameter:</b>	0.295 Inches Minimum And 0.315 Inches Maximum
<b>Head Height:</b>	0.045 Inches Minimum And 0.055 Inches Maximum
<b>Shoulder Diameter:</b>	0.217 Inches Minimum First Shoulder And 0.218 Inches Maximum First Shoulder
<b>Shoulder Length:</b>	0.302 Inches Minimum First Shoulder And 0.322 Inches Maximum First Shoulder
<b>Nominal Thread Diameter:</b>	0.190 Inches
<b>Thread Quantity Per Inch:</b>	32
<b>Hardness Rating:</b>	28.0 Rockwell C Minimum Overall And 35.0 Rockwell C Maximum Overall
<b>Shoulder Shape:</b>	Round First Shoulder
<b>Material:</b>	Steel Comp 4130 Overall Or Steel Comp 8630 Overall Or Steel Comp 8735 Overall Or Steel Comp 8740 Overall
<b>Material Document And Classification:</b>	Mil-s-6758 Mil Spec 1st Material Response Overall Or Mil-s-6050 Mil Spec 2nd Material Response Overall Or Mil-s-6098 Mil Spec 3rd Material Response Overall Or Mil-s-6049 Mil Spec 4th Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall Or Chromate Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416 Ty 2 Cl 3 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf
<b>Specification/standard Data:</b>	81205-bacb30kk Manufacturers Standard

## How to Order

Order this pin-rivet from our inventory online by visiting [https://military-fasteners.com/rivets/pin\\_rivets/HL218-6-5](https://military-fasteners.com/rivets/pin_rivets/HL218-6-5) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.