



Military-Fasteners.com

P/N HL218-8-13

Description

Fastener Length: 1-13/64", Thread: 1/4-28, Thread Length: 25/64"

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	HL218813
Minimum Qty (MOQ):	10 EA
NSN:	5306-00-494-7986
Schedule B:	7318.24.0000
ECCN:	EAR99
National Motor Freight:	093486, Bolts,nuts Or Screws, Noi (sub 3)



* See page 2 for technical characteristics

P/N HL218-8-13 Specifications

Thread Class:	3a
Thread Direction:	Right-hand
Thread Length:	0.395 Inches Minimum
Fastener Length:	1.197 Inches Minimum And 1.217 Inches Maximum
Head Style:	Flat Chamfer
Head Diameter:	0.387 Inches Minimum And 0.412 Inches Maximum
Head Height:	0.059 Inches Minimum And 0.069 Inches Maximum
Shoulder Diameter:	0.279 Inches Minimum First Shoulder And 0.280 Inches Maximum First Shoulder
Shoulder Length:	0.802 Inches Minimum First Shoulder And 0.822 Inches Maximum First Shoulder
Nominal Thread Diameter:	0.250 Inches
Thread Quantity Per Inch:	28
Hardness Rating:	35.0 Rockwell C Nominal Overall
Shoulder Shape:	Round First Shoulder
Material:	Steel Comp 4130 Overall Or Steel Comp 8630 Overall Or Steel Comp 8735 Overall Or Steel Comp 8740 Overall
Material Document And Classification:	Mil-s-6758 Mil Spec 1st Material Response Overall Or Mil-s-6050 Mil Spec 2nd Material Response Overall Or Mil-s-6098 Mil Spec 3rd Material Response Overall Or Mil-s-6049 Mil Spec 4th Material Response Overall
Surface Treatment:	Cadmium Overall
Thread Series Designator:	Unjf

How to Order

Order this hl pin from our inventory online by visiting https://military-fasteners.com/pins/pin_rivets/HL218-8-13 and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.