

**Description**

Fastener Length: 1-13/64", Thread: 1/4-28, Thread Length: 25/64"

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	HL218813
Minimum Qty (MOQ):	10 EA
NSN:	5306-00-494-7986
Schedule B:	7318.24.0000
ECCN:	EAR99
National Motor Freight:	093486, Bolts,nuts Or Screws, Noi (sub 3)

NO IMAGE  
AVAILABLE

## P/N HL218-8-13 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.395 Inches Minimum
<b>Fastener Length:</b>	1.197 Inches Minimum And 1.217 Inches Maximum
<b>Head Style:</b>	Flat Chamfer
<b>Head Diameter:</b>	0.387 Inches Minimum And 0.412 Inches Maximum
<b>Head Height:</b>	0.059 Inches Minimum And 0.069 Inches Maximum
<b>Shoulder Diameter:</b>	0.279 Inches Minimum First Shoulder And 0.280 Inches Maximum First Shoulder
<b>Shoulder Length:</b>	0.802 Inches Minimum First Shoulder And 0.822 Inches Maximum First Shoulder
<b>Nominal Thread Diameter:</b>	0.250 Inches
<b>Thread Quantity Per Inch:</b>	28
<b>Hardness Rating:</b>	35.0 Rockwell C Nominal Overall
<b>Shoulder Shape:</b>	Round First Shoulder
<b>Material:</b>	Steel Comp 4130 Overall Or Steel Comp 8630 Overall Or Steel Comp 8735 Overall Or Steel Comp 8740 Overall
<b>Material Document And Classification:</b>	Mil-s-6758 Mil Spec 1st Material Response Overall Or Mil-s-6050 Mil Spec 2nd Material Response Overall Or Mil-s-6098 Mil Spec 3rd Material Response Overall Or Mil-s-6049 Mil Spec 4th Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this hl pin from our inventory online by visiting [https://military-fasteners.com/pins/pin\\_rivets/HL218-8-13](https://military-fasteners.com/pins/pin_rivets/HL218-8-13) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.