

**Description**

Thread Size: 1/4"

\* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

SKU / Model:	HL219109
Minimum Qty (MOQ):	5 EA
NSN:	5320-01-178-6251
Schedule B:	7318.24.0000
ECCN:	EAR99
National Motor Freight:	106510, Rivets I / S Plain / Galvanized Etc

NO IMAGE  
AVAILABLE

\* See page 2 for technical characteristics

## P/N HL219-10-9 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Identification Code Color:</b>	Bronze
<b>Fastener Length:</b>	1.052 Inches Minimum And 1.072 Inches Maximum
<b>Head Style:</b>	Flush Countersunk
<b>Width Between Flats:</b>	0.1270 Inches Minimum And 0.1295 Inches Maximum
<b>Shank Diameter:</b>	0.3422 Inches Minimum And 0.3432 Inches Maximum
<b>Head Major Diameter:</b>	0.5051 Inches Maximum
<b>Lubrication:</b>	Cetyl Alcohol, Spec 305, Hi-shear Corp
<b>Grip Length:</b>	0.567 Inches Maximum
<b>Thread Quantity Per Inch:</b>	24
<b>Minimum Tensile Strength:</b>	160000 Pounds Per Square Inch
<b>Nominal Thread Size:</b>	0.312 Inches
<b>Shear Strength:</b>	95000 Single Pounds Per Square Inch
<b>Countersink Angle:</b>	100.0 Degrees Nominal
<b>Material:</b>	Steel Comp E4340 Overall Or Steel Comp 4140 Overall Or Steel Comp 8740 Overall
<b>Material Document And Classification:</b>	Mil-s-5000 Mil Spec 1st Material Response Overall Or Mil-s-5626 Mil Spec 2nd Material Response Overall Or Mil-s-6049 Mil Spec 3rd Material Response Overall
<b>Surface Treatment:</b>	Chromate Overall And Cadmium Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416 Type 2 Class 2 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this rivet from our inventory online by visiting [https://military-fasteners.com/rivets/pin\\_rivets/HL219-10-9](https://military-fasteners.com/rivets/pin_rivets/HL219-10-9) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.