

Description

Thread Size: 1/4"

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	HL219109
Minimum Qty (MOQ):	5 EA
NSN:	5320-01-178-6251
Schedule B:	7318.24.0000
ECCN:	EAR99
National Motor Freight:	106510, Rivets I / S Plain / Galvanized Etc



* See page 2 for technical characteristics

P/N HL219-10-9 Specifications

Thread Class:	3a
Thread Direction:	Right-hand
Identification Code Color:	Bronze
Fastener Length:	1.052 Inches Minimum And 1.072 Inches Maximum
Head Style:	Flush Countersunk
Width Between Flats:	0.1270 Inches Minimum And 0.1295 Inches Maximum
Shank Diameter:	0.3422 Inches Minimum And 0.3432 Inches Maximum
Head Major Diameter:	0.5051 Inches Maximum
Lubrication:	Cetyl Alcohol, Spec 305, Hi-shear Corp
Grip Length:	0.567 Inches Maximum
Thread Quantity Per Inch:	24
Minimum Tensile Strength:	160000 Pounds Per Square Inch
Nominal Thread Size:	0.312 Inches
Shear Strength:	95000 Single Pounds Per Square Inch
Countersink Angle:	100.0 Degrees Nominal
Material:	Steel Comp E4340 Overall Or Steel Comp 4140 Overall Or Steel Comp 8740 Overall
Material Document And Classification:	Mil-s-5000 Mil Spec 1st Material Response Overall Or Mil-s-5626 Mil Spec 2nd Material Response Overall Or Mil-s-6049 Mil Spec 3rd Material Response Overall
Surface Treatment:	Chromate Overall And Cadmium Overall
Surface Treatment Document And Classification:	Qq-p-416 Type 2 Class 2 Fed Spec Single Treatment Response Overall
Thread Series Designator:	Unjf

How to Order

Order this rivet from our inventory online by visiting https://military-fasteners.com/rivets/pin_rivets/HL219-10-9 and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.