

**Description**

Fastener Length: 1-11/64", Thread Size: 3/8", flush countersunk head, Hi-Lok, HL219 series

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	HL2191210
Minimum Qty (MOQ):	5
NSN:	5320-01-612-3000
Schedule B:	7318.24.0000
ECCN:	EAR99



\* See page 2 for technical characteristics

## P/N HL219-12-10 Specifications

<b>Thread Direction:</b>	Right-hand
<b>Fastener Length:</b>	1.179 Inches Maximum
<b>Head Style:</b>	Flush Countersunk
<b>Width Between Flats:</b>	0.1582 Inches Minimum And 0.1617 Inches Maximum
<b>Shank Diameter:</b>	0.197 Inches Minimum And 0.217 Inches Maximum
<b>Shank Style:</b>	Pin-riquet, Straight, Threaded
<b>Head Major Diameter:</b>	0.5866 Inches Minimum And 0.5916 Inches Maximum
<b>Grip Length:</b>	0.625 Inches Maximum
<b>Thread Quantity Per Inch:</b>	24
<b>Nominal Thread Size:</b>	0.375 Inches
<b>Shear Strength:</b>	24600 Double Pounds Per Square Inch
<b>Countersink Angle:</b>	100.0 Degrees Nominal
<b>Material:</b>	Steel Comp E4340 Or Steel Comp 4140 Or Steel Comp 8740 Overall
<b>Material Document And Classification:</b>	Mil-s-5000 Mil Spec Single Material Response Or Mil-s-5628 Mil Spec Single Material Response Or Mil-s-6 49 Mil Spec Single Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416, Type II, Class 2 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this pin-riquet from our inventory online by visiting [https://military-fasteners.com/rivets/pin\\_rivets/HL219-12-10](https://military-fasteners.com/rivets/pin_rivets/HL219-12-10) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.