

Description

Fastener Length: 1-33/64", Thread Size: 1/4"

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	HL219818
Minimum Qty (MOQ):	15 EA
NSN:	5320-00-279-9626
Schedule B:	7318.24.0000
ECCN:	EAR99
National Motor Freight:	106510, Rivets I / S Plain / Galvanized Etc



* See page 2 for technical characteristics

P/N HL219-8-18 Specifications

Thread Class:	3a
Thread Direction:	Right-hand
Fastener Length:	1.510 Inches Minimum And 1.530 Inches Maximum
Head Style:	Flush Countersunk
Width Between Flats:	0.094 Inches Minimum And 0.096 Inches Maximum
Shank Diameter:	0.2797 Inches Minimum And 0.2807 Inches Maximum
Shank Style:	Pin-rivet, Straight, Threaded
Head Major Diameter:	0.421 Inches Minimum And 0.426 Inches Maximum
Lubrication:	Cetyl Alcohol
End Item Identification:	W/s:aircraft, Stratofortress B-52; Aircraft, Stratolifter C-135
Grip Length:	1.130 Inches Maximum
Thread Quantity Per Inch:	28
Nominal Thread Size:	0.250 Inches
Shear Strength:	95000 Single Pounds Per Square Inch
Countersink Angle:	100.0 Degrees Nominal
Material:	Steel Comp E4340 Overall Or Steel Comp 4340 Overall Or Steel Comp 4140 Overall Or Steel Comp 8740 Overall
Material Document And Classification:	Mil-s-5000 Mil Spec 1st Material Response Overall Or Mil-s-5000 Mil Spec 2nd Material Response Overall Or Mil-s-5626 Mil Spec 3rd Material Response Overall Or Mil-s-6049 Mil Spec 4th Material Response Overall
Surface Treatment:	Cadmium Overall
Surface Treatment Document And Classification:	Qq-p-416,ty 2,cl 3 Fed Spec Single Treatment Response Overall
Thread Series Designator:	Unjf

How to Order

Order this rivet from our inventory online by visiting https://military-fasteners.com/rivets/pin_rivets/HL219-8-18 and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.