

Description

Fastener Length: 41/64", Thread Size: 1/4"

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	HL2284
Minimum Qty (MOQ):	1 EA
NSN:	5320-00-338-5824
Schedule B:	7616.10.1000
ECCN:	9A991
National Motor Freight:	013630, Alum Rivets



\* See page 2 for technical characteristics

## P/N HL22-8-4 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Fastener Length:</b>	0.635 Inches Minimum And 0.655 Inches Maximum
<b>Head Style:</b>	Err-090
<b>Head Height:</b>	0.080 Inches Minimum And 0.090 Inches Maximum
<b>Width Between Flats:</b>	0.095 Inches Minimum And 0.097 Inches Maximum
<b>Shank Diameter:</b>	0.2485 Inches Minimum And 0.2495 Inches Maximum
<b>Shank Style:</b>	Pin-rivet, Straight, Threaded
<b>Head Major Diameter:</b>	0.387 Inches Minimum And 0.412 Inches Maximum
<b>Lubrication:</b>	Cetyl Alcohol
<b>Grip Length:</b>	0.255 Inches Maximum
<b>Nominal Thread Size:</b>	0.250 Inches
<b>Shear Strength:</b>	4500 Double Pounds Per Square Inch
<b>Heat Treatment:</b>	T-6 Solution Heat Treated Overall
<b>Material:</b>	Aluminum Alloy 7075 Overall
<b>Material Document And Classification:</b>	Qq-a-225/9 Fed Spec Single Material Response Overall Or Qq-a-430 Fed Spec Single Material Response Overall
<b>Surface Treatment:</b>	Anodize Overall
<b>Surface Treatment Document And Classification:</b>	Mil-a-8625 Mil Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this hl pin from our inventory online by visiting [https://military-fasteners.com/pins/pin\\_rivets/HL22-8-4](https://military-fasteners.com/pins/pin_rivets/HL22-8-4) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.