

**Description**

Fastener Length: 61/64", Thread Size: 1/4"

\* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

|                         |                             |
|-------------------------|-----------------------------|
| SKU / Model:            | HL3189                      |
| Minimum Qty (MOQ):      | 1 EA                        |
| NSN:                    | 5320-00-795-7197            |
| Schedule B:             | 7318.24.0000                |
| ECCN:                   | EAR99                       |
| National Motor Freight: | 095190, Hardware, Noi Sub 9 |

NO IMAGE  
AVAILABLE

## P/N HL31-8-9 Specifications

|   |   |
|---|---|
| <b>Thread Class:</b>                                  | 3a  |
| <b>Thread Direction:</b>                              | Right-hand  |
| <b>Fastener Length:</b>                               | 0.947 Inches Minimum And 0.967 Inches Maximum   |
| <b>Head Style:</b>                                    | Flush Countersunk   |
| <b>Width Between Flats:</b>                           | 0.095 Inches Minimum And 0.097 Inches Maximum   |
| <b>Shank Diameter:</b>                                | 0.2485 Inches Minimum And 0.2495 Inches Maximum   |
| <b>Shank Style:</b>                                   | Pin-rivet, Straight, Threaded   |
| <b>Head Major Diameter:</b>                           | 0.390 Inches Minimum And 0.395 Inches Maximum   |
| <b>Lubrication:</b>                                   | Cetyl Alcohol   |
| <b>Grip Length:</b>                                   | 0.567 Inches Maximum  |
| <b>Thread Quantity Per Inch:</b>                      | 28  |
| <b>Nominal Thread Size:</b>                           | 0.250 Inches  |
| <b>Shear Strength:</b>                                | 125000 Single Pounds Per Square Inch  |
| <b>Countersink Angle:</b>                             | 100.0 Degrees Nominal   |
| <b>Material:</b>                                      | Steel Comp 431 Overall  |
| <b>Material Document And Classification:</b>          | Mil-s-18732 Mil Spec Single Material Response Overall Or Ams 5628 Assn Std Single Material Response Overall |
| <b>Surface Treatment:</b>                             | Passivate Overall   |
| <b>Surface Treatment Document And Classification:</b> | 258,fscm 73197 Mfr Ref Single Treatment Response Overall  |
| <b>Thread Series Designator:</b>                      | Unjf  |

## How to Order

Order this rivet from our inventory online by visiting [https://military-fasteners.com/rivets/pin\\_rivets/HL31-8-9](https://military-fasteners.com/rivets/pin_rivets/HL31-8-9) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.