

**Description**

Fastener Length: 61/64", Thread Size: 1/4"

\* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

SKU / Model:	HL3189
Minimum Qty (MOQ):	1 EA
NSN:	5320-00-795-7197
Schedule B:	7318.24.0000
ECCN:	EAR99
National Motor Freight:	095190, Hardware, Noi Sub 9

NO IMAGE  
AVAILABLE

## P/N HL31-8-9 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Fastener Length:</b>	0.947 Inches Minimum And 0.967 Inches Maximum
<b>Head Style:</b>	Flush Countersunk
<b>Width Between Flats:</b>	0.095 Inches Minimum And 0.097 Inches Maximum
<b>Shank Diameter:</b>	0.2485 Inches Minimum And 0.2495 Inches Maximum
<b>Shank Style:</b>	Pin-rivet, Straight, Threaded
<b>Head Major Diameter:</b>	0.390 Inches Minimum And 0.395 Inches Maximum
<b>Lubrication:</b>	Cetyl Alcohol
<b>Grip Length:</b>	0.567 Inches Maximum
<b>Thread Quantity Per Inch:</b>	28
<b>Nominal Thread Size:</b>	0.250 Inches
<b>Shear Strength:</b>	125000 Single Pounds Per Square Inch
<b>Countersink Angle:</b>	100.0 Degrees Nominal
<b>Material:</b>	Steel Comp 431 Overall
<b>Material Document And Classification:</b>	Mil-s-18732 Mil Spec Single Material Response Overall Or Ams 5628 Assn Std Single Material Response Overall
<b>Surface Treatment:</b>	Passivate Overall
<b>Surface Treatment Document And Classification:</b>	258,fscm 73197 Mfr Ref Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this rivet from our inventory online by visiting [https://military-fasteners.com/rivets/pin\\_rivets/HL31-8-9](https://military-fasteners.com/rivets/pin_rivets/HL31-8-9) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.