

**Description**

protruding shear head - alloy steel interference application cadmium plated

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	HL32865
Minimum Qty (MOQ):	10
NSN:	5320-00-150-4120
National Motor Freight:	106510, Rivets I / S Plain / Galvanized Etc



\* See page 2 for technical characteristics

## P/N HL328-6-5 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Fastener Length:</b>	0.638 Inches Nominal
<b>Head Style:</b>	Err-090
<b>Head Height:</b>	0.045 Inches Minimum And 0.055 Inches Maximum
<b>Width Between Flats:</b>	0.079 Inches Minimum And 0.081 Inches Maximum
<b>Shank Diameter:</b>	0.188 Inches Nominal
<b>Shank Style:</b>	Pin-rivet, Straight, Threaded
<b>Head Major Diameter:</b>	0.295 Inches Minimum And 0.315 Inches Maximum
<b>Grip Length:</b>	0.313 Inches Nominal
<b>Thread Quantity Per Inch:</b>	32
<b>Minimum Tensile Strength:</b>	180000 Pounds Per Square Inch
<b>Nominal Thread Size:</b>	0.190 Inches
<b>Shear Strength:</b>	108000 Single Pounds Per Square Inch
<b>Heat Treatment:</b>	As Fabricated Overall
<b>Material:</b>	Steel Comp 8740 Overall Or Steel Comp 4140 Overall
<b>Material Document And Classification:</b>	Mil-s-6049 Mil Spec 1st Material Response Overall Or Mil-s-5626 Mil Spec 2nd Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall And Phosphate Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416 Ty 3 Cl 1 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this pin-rivet from our inventory online by visiting [https://military-fasteners.com/rivets/pin\\_rivets/HL328-6-5](https://military-fasteners.com/rivets/pin_rivets/HL328-6-5) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.