

### Description

Flush shear head, oversized for hl19, alloy steel cadmium plated

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

### Additional Information

SKU / Model:	HL63PB89
Minimum Qty (MOQ):	10
NSN:	5320-01-177-9796
ECCN:	EAR99
National Motor Freight:	106510, Rivets I / S Plain / Galvanized Etc



## P/N HL63PB8-9 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Fastener Length:</b>	0.947 Inches Minimum And 0.967 Inches Maximum
<b>Head Style:</b>	Flush Countersunk
<b>Width Between Flats:</b>	0.0947 Inches Minimum And 0.0967 Inches Maximum
<b>Shank Diameter:</b>	0.2641 Inches Minimum And 0.2651 Inches Maximum
<b>Shank Style:</b>	Pin-rivet, Straight, Threaded
<b>Head Major Diameter:</b>	0.3948 Inches Maximum
<b>Lubrication:</b>	Cetyl Alcohol, Spec 305, Hi-shear Corp
<b>End Item Identification:</b>	Aircraft, Sof ( Ac-130h, Mc-130h, Ec-130e,hc-130);joint Stars Target Radar System;aircraft, Stratolifter C-135;aircraft, Stratofortress B-52;aircraft, Starlifter C-141;aircraft, Orion P-3
<b>Grip Length:</b>	0.567 Inches Maximum
<b>Thread Quantity Per Inch:</b>	28
<b>Minimum Tensile Strength:</b>	160000 Pounds Per Square Inch
<b>Nominal Thread Size:</b>	0.250 Inches
<b>Shear Strength:</b>	95000 Single Pounds Per Square Inch
<b>Countersink Angle:</b>	100.0 Degrees Nominal
<b>Material:</b>	Steel Comp E4340 Overall Or Steel Comp 4140 Overall Or Steel Comp 8740 Overall
<b>Material Document And Classification:</b>	Mil-s-5000 Mil Spec 1st Material Response Overall Or Mil-s-5626 Mil Spec 2nd Material Response Overall Or Mil-s-6049 Mil Spec 3rd Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416 Type 1 Class 2 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this pin-rivet from our inventory online by visiting [https://military-fasteners.com/rivets/pin\\_rivets/HL63PB8-9](https://military-fasteners.com/rivets/pin_rivets/HL63PB8-9) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.