

Description

Thread Size: 1/4", HL77 series collar

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	HL7710
Minimum Qty (MOQ):	10
NSN:	5320-00-503-7022
Schedule B:	7616.10.9090
ECCN:	EAR99
National Motor Freight:	013630, Alum Rivets



* See page 2 for technical characteristics

P/N HL77-10 Specifications

Thread Class:	3b
Thread Direction:	Right-hand
Identification Code Color:	Brown
Collar Outside Diameter:	0.512 Inches Minimum And 0.518 Inches Maximum
Collar Overall Height:	0.652 Inches Minimum And 0.672 Inches Maximum
Lubrication:	Cetyl Alcohol, Spec 305, Hi-shear Corp
Collar Inside Diameter:	0.314 Inches Minimum And 0.325 Inches Maximum
Nominal Thread Size:	0.312 Inches
Collar Style:	Threaded (break Off) Type
Heat Treatment:	T-6 Solution Heat Treated Overall
Material:	Aluminum Alloy 2024 Overall
Material Document And Classification:	Qq-a-430 Fed Spec Single Material Response Overall Or Qq-a-225/6 Fed Spec Single Material Response Overall
Surface Treatment:	Anodize Overall
Surface Treatment Document And Classification:	Mil-a-8625 Mil Spec Single Treatment Response Overall
Thread Series Designator:	Unjf

How to Order

Order this pin-rivet collar from our inventory online by visiting https://military-fasteners.com/collars/pin_rivet+collars/HL77-10 and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.