

**Description**

Thread Size: 1/4", HL77 series collar

\* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

|                         |                     |
|-------------------------|---------------------|
| SKU / Model:            | HL7710              |
| Minimum Qty (MOQ):      | 10                  |
| NSN:                    | 5320-00-503-7022    |
| Schedule B:             | 7616.10.9090        |
| ECCN:                   | EAR99               |
| National Motor Freight: | 013630, Alum Rivets |



\* See page 2 for technical characteristics

## P/N HL77-10 Specifications

|   |  |
|---|--|
| <b>Thread Class:</b>                                  | 3b   |
| <b>Thread Direction:</b>                              | Right-hand   |
| <b>Identification Code Color:</b>                     | Brown  |
| <b>Collar Outside Diameter:</b>                       | 0.512 Inches Minimum And 0.518 Inches Maximum  |
| <b>Collar Overall Height:</b>                         | 0.652 Inches Minimum And 0.672 Inches Maximum  |
| <b>Lubrication:</b>                                   | Cetyl Alcohol, Spec 305, Hi-shear Corp   |
| <b>Collar Inside Diameter:</b>                        | 0.314 Inches Minimum And 0.325 Inches Maximum  |
| <b>Nominal Thread Size:</b>                           | 0.312 Inches   |
| <b>Collar Style:</b>                                  | Threaded (break Off) Type  |
| <b>Heat Treatment:</b>                                | T-6 Solution Heat Treated Overall  |
| <b>Material:</b>                                      | Aluminum Alloy 2024 Overall  |
| <b>Material Document And Classification:</b>          | Qq-a-430 Fed Spec Single Material Response Overall Or Qq-a-225/6 Fed Spec Single Material Response Overall |
| <b>Surface Treatment:</b>                             | Anodize Overall  |
| <b>Surface Treatment Document And Classification:</b> | Mil-a-8625 Mil Spec Single Treatment Response Overall  |
| <b>Thread Series Designator:</b>                      | Unjf   |

## How to Order

Order this pin-rivet collar from our inventory online by visiting [https://military-fasteners.com/collars/pin\\_rivet+collars/HL77-10](https://military-fasteners.com/collars/pin_rivet+collars/HL77-10) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.