

## **P/N HL77-8**

### **Description**

thread: 1/4-28, shear application, aluminum alloy, brown anodized, HL77 series collar

\* Manufacturer certifications are shipped with your order FREE of charge

### Order this part online

#### **Additional Information**

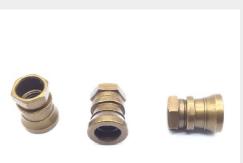
SKU / Model: HL778

Minimum Qty (MOQ):

NSN: 5320-00-972-3367

ECCN: EAR99

National Motor Freight: 013630, Alum Rivets









# **P/N HL77-8 Specifications**

| Thread Class:                                  | 3b   |
|--|--|
| Thread Direction:                              | Right-hand   |
| Collar Outside Diameter:                       | 0.408 Inches Minimum And 0.412 Inches Maximum  |
| Collar Overall Height:                         | 0.532 Inches Minimum And 0.552 Inches Maximum  |
| Lubrication:                                   | Cetyl Alcohol, Spec 305, Hi-shear Corp   |
| Collar Inside Diameter:                        | 0.232 Inches Minimum And 0.261 Inches Maximum  |
| Nominal Thread Size:                           | 0.250 Inches   |
| Collar Style:                                  | Threaded (break Off) Type  |
| Heat Treatment:                                | T-6 Solution Heat Treated Overall  |
| Material:                                      | Aluminum Alloy 2024 Overall  |
| Material Document And Classification:          | Qq-a-430 Fed Spec Single Material Response Overall Or Qq-a-225/6 Fed Spec Single Material Response Overall |
| Surface Treatment:                             | Anodize Overall  |
| Surface Treatment Document And Classification: | Mil-a-8625 Mil Spec Single Treatment Response Overall  |
| Thread Series Designator:                      | Unjf   |

## **How to Order**

Order this pin-rivet collar from our inventory online by visiting <a href="https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8">https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8</a> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out <a href="https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8">https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8</a> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out <a href="https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8">https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8</a> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out <a href="https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8">https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8</a> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out <a href="https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8">https://military-fasteners.com/collars/pin\_rivet+collars/HL77-8</a> and selecting the quantity you want the property of th