

**Description**

thread: 1/4-28, shear application, aluminum alloy, brown anodized, HL77 series collar

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	HL778
Minimum Qty (MOQ):	20
NSN:	5320-00-972-3367
ECCN:	EAR99
National Motor Freight:	013630, Alum Rivets



\* See page 2 for technical characteristics

## P/N HL77-8 Specifications

<b>Thread Class:</b>	3b
<b>Thread Direction:</b>	Right-hand
<b>Collar Outside Diameter:</b>	0.408 Inches Minimum And 0.412 Inches Maximum
<b>Collar Overall Height:</b>	0.532 Inches Minimum And 0.552 Inches Maximum
<b>Lubrication:</b>	Cetyl Alcohol, Spec 305, Hi-shear Corp
<b>Collar Inside Diameter:</b>	0.232 Inches Minimum And 0.261 Inches Maximum
<b>Nominal Thread Size:</b>	0.250 Inches
<b>Collar Style:</b>	Threaded (break Off) Type
<b>Heat Treatment:</b>	T-6 Solution Heat Treated Overall
<b>Material:</b>	Aluminum Alloy 2024 Overall
<b>Material Document And Classification:</b>	Qq-a-430 Fed Spec Single Material Response Overall Or Qq-a-225/6 Fed Spec Single Material Response Overall
<b>Surface Treatment:</b>	Anodize Overall
<b>Surface Treatment Document And Classification:</b>	Mil-a-8625 Mil Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this pin-rivet collar from our inventory online by visiting [https://military-fasteners.com/collars/pin\\_rivet+collars/HL77-8](https://military-fasteners.com/collars/pin_rivet+collars/HL77-8) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.