

Description

thread: 1/4-28, shear application, aluminum alloy, brown anodized, HL77 series collar

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

| | |
|-------------------------|---------------------|
| SKU / Model: | HL778 |
| Minimum Qty (MOQ): | 20 |
| NSN: | 5320-00-972-3367 |
| ECCN: | EAR99 |
| National Motor Freight: | 013630, Alum Rivets |



* See page 2 for technical characteristics

P/N HL77-8 Specifications

| | |
|---|--|
| Thread Class: | 3b |
| Thread Direction: | Right-hand |
| Collar Outside Diameter: | 0.408 Inches Minimum And 0.412 Inches Maximum |
| Collar Overall Height: | 0.532 Inches Minimum And 0.552 Inches Maximum |
| Lubrication: | Cetyl Alcohol, Spec 305, Hi-shear Corp |
| Collar Inside Diameter: | 0.232 Inches Minimum And 0.261 Inches Maximum |
| Nominal Thread Size: | 0.250 Inches |
| Collar Style: | Threaded (break Off) Type |
| Heat Treatment: | T-6 Solution Heat Treated Overall |
| Material: | Aluminum Alloy 2024 Overall |
| Material Document And Classification: | Qq-a-430 Fed Spec Single Material Response Overall Or Qq-a-225/6 Fed Spec Single Material Response Overall |
| Surface Treatment: | Anodize Overall |
| Surface Treatment Document And Classification: | Mil-a-8625 Mil Spec Single Treatment Response Overall |
| Thread Series Designator: | Unjf |

How to Order

Order this pin-rivet collar from our inventory online by visiting https://military-fasteners.com/collars/pin_rivet+collars/HL77-8 and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.