

**Description**

Thread Size: 1/4", HL77 series collar

\* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

SKU / Model:	HL778TW
Minimum Qty (MOQ):	5
NSN:	5320-01-408-9671
Schedule B:	7616.10.9090
ECCN:	EAR99
National Motor Freight:	096320, Rivets I / S Nickel Plated Buffed

NO IMAGE  
AVAILABLE

\* See page 2 for technical characteristics

## P/N HL77-8TW Specifications

<b>Thread Class:</b>	3b
<b>Thread Direction:</b>	Right-hand
<b>Identification Code Color:</b>	Bronze And Blue
<b>Collar Outside Diameter:</b>	0.408 Inches Minimum And 0.412 Inches Maximum
<b>Collar Overall Height:</b>	0.572 Inches Nominal
<b>Lubrication:</b>	Cetyl Alcohol, Spec 305, Hi-shear Corp
<b>Collar Inside Diameter:</b>	0.252 Inches Minimum And 0.261 Inches Maximum
<b>Nominal Thread Size:</b>	0.250 Inches
<b>Collar Style:</b>	Threaded (break Off) Type
<b>Heat Treatment:</b>	T-6 Solution Heat Treated Overall
<b>Material:</b>	Aluminum Alloy 5052 Washer Or Aluminum Alloy 2024 Washer
<b>Material:</b>	Aluminum Alloy 2024 Body
<b>Material Document And Classification:</b>	Qq-a-250/8 Fed Spec Single Material Response Washer Or Qq-a-250/4 Fed Spec 1st Material Response Washer Or Qq-a-250/5 Fed Spec 2nd Material Response Washer
<b>Material Document And Classification:</b>	Qq-a-430 Fed Spec 1st Material Response Collar Or Qq-a-225/6 Fed Spec 2nd Material Response Collar
<b>Surface Treatment:</b>	Anodize Overall
<b>Surface Treatment Document And Classification:</b>	Mil-a-8625 Mil Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf
<b>Specification/standard Data:</b>	73197-hl77 Manufacturers Standard

## How to Order

Order this pin-rivet collar from our inventory online by visiting [https://military-fasteners.com/collars/pin\\_rivet+collars/HL77-8TW](https://military-fasteners.com/collars/pin_rivet+collars/HL77-8TW) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.