

Description

Thread Size: 1/4", HL77 series collar

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	HL778TW
Minimum Qty (MOQ):	5
NSN:	5320-01-408-9671
Schedule B:	7616.10.9090
ECCN:	EAR99
National Motor Freight:	096320, Rivets I / S Nickel Plated Buffed



* See page 2 for technical characteristics

P/N HL77-8TW Specifications

Thread Class:	3b
Thread Direction:	Right-hand
Identification Code Color:	Bronze And Blue
Collar Outside Diameter:	0.408 Inches Minimum And 0.412 Inches Maximum
Collar Overall Height:	0.572 Inches Nominal
Lubrication:	Cetyl Alcohol, Spec 305, Hi-shear Corp
Collar Inside Diameter:	0.252 Inches Minimum And 0.261 Inches Maximum
Nominal Thread Size:	0.250 Inches
Collar Style:	Threaded (break Off) Type
Heat Treatment:	T-6 Solution Heat Treated Overall
Material:	Aluminum Alloy 5052 Washer Or Aluminum Alloy 2024 Washer
Material:	Aluminum Alloy 2024 Body
Material Document And Classification:	Qq-a-250/8 Fed Spec Single Material Response Washer Or Qq-a-250/4 Fed Spec 1st Material Response Washer Or Qq-a-250/5 Fed Spec 2nd Material Response Washer
Material Document And Classification:	Qq-a-430 Fed Spec 1st Material Response Collar Or Qq-a-225/6 Fed Spec 2nd Material Response Collar
Surface Treatment:	Anodize Overall
Surface Treatment Document And Classification:	Mil-a-8625 Mil Spec Single Treatment Response Overall
Thread Series Designator:	Unjf
Specification/standard Data:	73197-hl77 Manufacturers Standard

How to Order

Order this pin-rievet collar from our inventory online by visiting https://military-fasteners.com/collars/pin_rievet+collars/HL77-8TW and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.