

**Description**

Thread: 1/4-28, tension application, fine thread, 303 stainless steel, cadmium plated, Hi-Lok, HL86 series collar

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	HL868
Minimum Qty (MOQ):	5
NSN:	5320-00-145-5923
Schedule B:	7318.24.0000
ECCN:	EAR99
National Motor Freight:	106510, Rivets I / S Plain / Galvanized Etc



## P/N HL86-8 Specifications

<b>Thread Class:</b>	3b
<b>Thread Direction:</b>	Right-hand
<b>Collar Outside Diameter:</b>	0.408 Inches Minimum And 0.412 Inches Maximum
<b>Collar Overall Height:</b>	0.532 Inches Minimum And 0.552 Inches Maximum
<b>Lubrication:</b>	Grease Film
<b>Collar Inside Diameter:</b>	0.252 Inches Minimum And 0.261 Inches Maximum
<b>Thread Quantity Per Inch:</b>	28
<b>Nominal Thread Size:</b>	0.250 Inches
<b>Collar Style:</b>	Threaded (break Off) Type
<b>Material:</b>	Steel Comp 303se Overall
<b>Material Document And Classification:</b>	Qq-s-764 Fed Spec Single Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416,type 1,class 3 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this pin-rivet collar from our inventory online by visiting [https://military-fasteners.com/collars/pin\\_rivet+collars/HL86-8](https://military-fasteners.com/collars/pin_rivet+collars/HL86-8) and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.