

**Description**

Fastener Length: 1-13/32", Thread: 12-32, Thread Length: 1/4

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	NAS115318
Minimum Qty (MOQ):	100
NSN:	5305-00-929-6320
Schedule B:	7318.15.6080
ECCN:	EAR99
National Motor Freight:	093486, Bolts,nuts Or Screws, Noi (sub 3)



\* See page 2 for technical characteristics

## P/N NAS1153-18 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.276 Inches Minimum
<b>Fastener Length:</b>	1.386 Inches Minimum And 1.416 Inches Maximum
<b>Head Style:</b>	Flat Countersunk
<b>Head Diameter:</b>	0.328 Inches Minimum And 0.385 Inches Maximum
<b>Grip Diameter:</b>	0.1885 Inches Minimum And 0.1895 Inches Maximum
<b>Internal Drive Style:</b>	Offset Cruciform (torque Set)
<b>Nominal Thread Diameter:</b>	0.192 Inches
<b>Grip Length:</b>	1.125 Inches Nominal
<b>Thread Quantity Per Inch:</b>	32
<b>Minimum Tensile Strength:</b>	160000 Pounds Per Square Inch
<b>Hardness Rating:</b>	36.0 Rockwell C Minimum Overall And 40.0 Rockwell C Maximum Overall
<b>Countersink Angle:</b>	99.0 Degrees Minimum And 101.0 Degrees Maximum
<b>Surface Finish:</b>	32.0 Microinches Grip
<b>Surface Finish:</b>	32.0 Microinches Threads
<b>Material:</b>	Steel Comp 4140 Overall Or Steel Comp E4340 Overall Or Steel Comp 6150 Overall Or Steel Comp 8735 Overall Or Steel Comp 8740 Overall
<b>Material Document And Classification:</b>	Mil-s-5626 Mil Spec 1st Material Response Overall Or Mil-s-5000 Mil Spec 2nd Material Response Overall Or Mil-s-8503 Mil Spec 3rd Material Response Overall Or Mil-s-6098 Mil Spec 4th Material Response Overall Or Mil-s-6049 Mil Spec 5th Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416,ty 2,cl 3 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf
<b>Specification/standard Data:</b>	80205-nas1153 Professional/industrial Association Standard

## How to Order

Order this machine screw from our inventory online by visiting <https://military-fasteners.com/screws/machine+screws/NAS1153-18> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.