

## Description

Fastener Length: 17/32", Thread: 12-32, Thread Length: 1/4",

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

## Additional Information

|                         |   |
|-------------------------|---|
| SKU / Model:            | NAS11534D                                 |
| Minimum Qty (MOQ):      | 10  |
| NSN:                    | 5305-00-845-7030                          |
| Schedule B:             | 7318.15.6080                              |
| ECCN:                   | 9A991                                     |
| National Motor Freight: | 093486, Bolts,nuts Or Screws, Noi (sub 3) |

NO IMAGE  
AVAILABLE

\* See page 2 for technical characteristics

# P/N NAS1153-4D Specifications

|  |   |
|--|---|
| Thread Class:  | 3a  |
| Thread Direction:  | Right-hand  |
| Thread Length:   | 0.276 Inches Minimum  |
| Fastener Length:   | 0.511 Inches Minimum And 0.541 Inches Maximum   |
| Head Style:  | Flat Countersunk  |
| Head Diameter:   | 0.328 Inches Minimum And 0.385 Inches Maximum   |
| Grip Diameter:   | 0.1885 Inches Minimum And 0.1895 Inches Maximum   |
| Shank Unthreaded Hole Diameter:                                  | 0.070 Inches Nominal First Hole   |
| Internal Drive Style:  | Offset Cruciform (torque Set)   |
| Nominal Thread Diameter:   | 0.192 Inches  |
| Grip Length:   | 0.250 Inches Nominal  |
| Thread Quantity Per Inch:  | 32  |
| Minimum Tensile Strength:  | 160000 Pounds Per Square Inch   |
| Hardness Rating:   | 36.0 Rockwell C Minimum Overall And 40.0 Rockwell C Maximum Overall   |
| Countersink Angle:   | 99.0 Degrees Minimum And 101.0 Degrees Maximum  |
| Distance From Head Largest Bearing Surface To Shank Hole Center: | 0.409 Inches Nominal First Hole   |
| Surface Finish:  | 32.0 Microinches Grip   |
| Surface Finish:  | 32.0 Microinches Threads  |
| Material:  | Steel Comp 4140 Overall Or Steel Comp E4340 Overall Or Steel Comp 6150 Overall Or Steel Comp 8735 Overall Or Steel Comp 8740 Overall  |
| Material Document And Classification:                            | Mil-s-5626 Mil Spec 1st Material Response Overall Or Mil-s-5000 Mil Spec 2nd Material Response Overall Or Mil-s-8503 Mil Spec 3rd Material Response Overall Or Mil-s-6098 Mil Spec 4th Material Response Overall Or Mil-s-6049 Mil Spec 5th Material Response Overall |
| Surface Treatment:   | Cadmium Overall And Chromate Overall  |
| Surface Treatment Document And Classification:                   | Qq-p-416 Ty 2 Cl 3 Fed Spec All Treatment Responses Overall   |
| Thread Series Designator:  | Unjf  |
| Specification/standard Data:                                     | 80205-nas1153 Professional/industrial Association Standard  |

## How to Order

Order this machine screw from our inventory online by visiting <https://military-fasteners.com/screws/machine+screws/NAS1153-4D> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.