

**Description**

Fastener Length: 1-21/32", Thread: 12-32, Thread Length: 19/64

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	NAS1153V22
Minimum Qty (MOQ):	20
NSN:	5305-00-437-8706
Schedule B:	8108.90.3060
ECCN:	EAR99
National Motor Freight:	136500, Metal Noi / Metal Alloys Noi

NO IMAGE  
AVAILABLE

## P/N NAS1153V22 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.251 Inches Minimum And 0.301 Inches Maximum
<b>Fastener Length:</b>	1.636 Inches Minimum And 1.666 Inches Maximum
<b>Head Style:</b>	Flat Countersunk
<b>Head Diameter:</b>	0.328 Inches Minimum And 0.385 Inches Maximum
<b>Grip Diameter:</b>	0.1885 Inches Minimum And 0.1895 Inches Maximum
<b>Shank Unthreaded Hole Diameter:</b>	0.070 Inches Minimum First Hole And 0.080 Inches Maximum First Hole
<b>Internal Drive Style:</b>	Offset Cruciform (torque Set)
<b>Nominal Thread Diameter:</b>	0.192 Inches
<b>Grip Length:</b>	1.365 Inches Minimum And 1.385 Inches Maximum
<b>Thread Quantity Per Inch:</b>	32
<b>Minimum Tensile Strength:</b>	160000 Pounds Per Square Inch
<b>Countersink Angle:</b>	99.0 Degrees Minimum And 101.0 Degrees Maximum
<b>Distance From Head Largest Bearing Surface To Shank Hole Center:</b>	0.884 Inches Minimum First Hole And 0.934 Inches Maximum First Hole
<b>Surface Finish:</b>	32.0 Microinches Grip
<b>Surface Finish:</b>	32.0 Microinches Threads
<b>Material:</b>	Titanium Alloy Uns R54520 Overall
<b>Material Document And Classification:</b>	Nas 621,6al-4v Assn Std Single Material Response Overall
<b>Thread Series Designator:</b>	Unjf

## How to Order

Order this close tolerance screw from our inventory online by visiting <https://military-fasteners.com/screws/close+tolerance+screws/NAS1153V22> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.