

Description

Fastener Length: 1-21/32", Thread: 12-32, Thread Length: 19/64

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	NAS1153V22
Minimum Qty (MOQ):	20
NSN:	5305-00-437-8706
Schedule B:	8108.90.3060
ECCN:	EAR99
National Motor Freight:	136500, Metal Noi / Metal Alloys Noi



* See page 2 for technical characteristics

P/N NAS1153V22 Specifications

Thread Class:	3a
Thread Direction:	Right-hand
Thread Length:	0.251 Inches Minimum And 0.301 Inches Maximum
Fastener Length:	1.636 Inches Minimum And 1.666 Inches Maximum
Head Style:	Flat Countersunk
Head Diameter:	0.328 Inches Minimum And 0.385 Inches Maximum
Grip Diameter:	0.1885 Inches Minimum And 0.1895 Inches Maximum
Shank Unthreaded Hole Diameter:	0.070 Inches Minimum First Hole And 0.080 Inches Maximum First Hole
Internal Drive Style:	Offset Cruciform (torque Set)
Nominal Thread Diameter:	0.192 Inches
Grip Length:	1.365 Inches Minimum And 1.385 Inches Maximum
Thread Quantity Per Inch:	32
Minimum Tensile Strength:	160000 Pounds Per Square Inch
Countersink Angle:	99.0 Degrees Minimum And 101.0 Degrees Maximum
Distance From Head Largest Bearing Surface To Shank Hole Center:	0.884 Inches Minimum First Hole And 0.934 Inches Maximum First Hole
Surface Finish:	32.0 Microinches Grip
Surface Finish:	32.0 Microinches Threads
Material:	Titanium Alloy Uns R54520 Overall
Material Document And Classification:	Nas 621,6al-4v Assn Std Single Material Response Overall
Thread Series Designator:	Unjf

How to Order

Order this close tolerance screw from our inventory online by visiting <https://military-fasteners.com/screws/close+tolerance+screws/NAS1153V22> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.