

**Description**

flat head

\* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

SKU / Model:	NAS115427
Minimum Qty (MOQ):	20
NSN:	5305-00-775-6481
ECCN:	EAR99
National Motor Freight:	093486, Bolts,nuts Or Screws, Noi (sub 3)



## P/N NAS1154-27 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.291 Inches Minimum And 0.341 Inches Maximum
<b>Fastener Length:</b>	1.989 Inches Minimum And 2.019 Inches Maximum
<b>Head Style:</b>	Flat Countersunk
<b>Head Diameter:</b>	0.449 Inches Minimum And 0.507 Inches Maximum
<b>Grip Diameter:</b>	0.2485 Inches Minimum And 0.2495 Inches Maximum
<b>Shank Unthreaded Hole Diameter:</b>	0.076 Inches Minimum First Hole And 0.086 Inches Maximum First Hole
<b>Internal Drive Style:</b>	Offset Cruciform (torque Set)
<b>Nominal Thread Diameter:</b>	0.250 Inches
<b>Grip Length:</b>	1.678 Inches Minimum And 1.698 Inches Maximum
<b>Thread Quantity Per Inch:</b>	28
<b>Minimum Tensile Strength:</b>	160000 Pounds Per Square Inch
<b>Hardness Rating:</b>	36.0 Rockwell C Minimum Overall And 40.0 Rockwell C Maximum Overall
<b>Countersink Angle:</b>	99.0 Degrees Minimum And 101.0 Degrees Maximum
<b>Distance From Head Largest Bearing Surface To Shank Hole Center:</b>	1.863 Inches Minimum First Hole And 1.903 Inches Maximum First Hole
<b>Surface Finish:</b>	32.0 Microinches Bearing Surface Of Head
<b>Surface Finish:</b>	32.0 Microinches Threads
<b>Material:</b>	Steel Comp E4340 Overall Or Steel Comp 4140 Overall Or Steel Comp 8740 Overall Or Steel Comp 8735 Overall Or Steel Comp 6150 Overall
<b>Surface Treatment:</b>	Cadmium Overall And Chromate Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416,ty2,cl2 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf
<b>Specification/standard Data:</b>	80205-nas1154 Professional/industrial Association Standard

## How to Order

Order this close tolerance screw from our inventory online by visiting <https://military-fasteners.com/screws/close+tolerance+screws/NAS1154-27> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.