

Description

flat head

* Manufacturer certifications are shipped with your order FREE of charge[Order this part online](#)**Additional Information**

SKU / Model:	NAS115427
Minimum Qty (MOQ):	20
NSN:	5305-00-775-6481
ECCN:	EAR99
National Motor Freight:	093486, Bolts,nuts Or Screws, Noi (sub 3)



P/N NAS1154-27 Specifications

Thread Class:	3a
Thread Direction:	Right-hand
Thread Length:	0.291 Inches Minimum And 0.341 Inches Maximum
Fastener Length:	1.989 Inches Minimum And 2.019 Inches Maximum
Head Style:	Flat Countersunk
Head Diameter:	0.449 Inches Minimum And 0.507 Inches Maximum
Grip Diameter:	0.2485 Inches Minimum And 0.2495 Inches Maximum
Shank Unthreaded Hole Diameter:	0.076 Inches Minimum First Hole And 0.086 Inches Maximum First Hole
Internal Drive Style:	Offset Cruciform (torque Set)
Nominal Thread Diameter:	0.250 Inches
Grip Length:	1.678 Inches Minimum And 1.698 Inches Maximum
Thread Quantity Per Inch:	28
Minimum Tensile Strength:	160000 Pounds Per Square Inch
Hardness Rating:	36.0 Rockwell C Minimum Overall And 40.0 Rockwell C Maximum Overall
Countersink Angle:	99.0 Degrees Minimum And 101.0 Degrees Maximum
Distance From Head Largest Bearing Surface To Shank Hole Center:	1.863 Inches Minimum First Hole And 1.903 Inches Maximum First Hole
Surface Finish:	32.0 Microinches Bearing Surface Of Head
Surface Finish:	32.0 Microinches Threads
Material:	Steel Comp E4340 Overall Or Steel Comp 4140 Overall Or Steel Comp 8740 Overall Or Steel Comp 8735 Overall Or Steel Comp 6150 Overall
Surface Treatment:	Cadmium Overall And Chromate Overall
Surface Treatment Document And Classification:	Qq-p-416,ty2,cl2 Fed Spec Single Treatment Response Overall
Thread Series Designator:	Unjf
Specification/standard Data:	80205-nas1154 Professional/industrial Association Standard

How to Order

Order this close tolerance screw from our inventory online by visiting <https://military-fasteners.com/screws/close+tolerance+screws/NAS1154-27> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.