



Military-Fasteners.com

P/N NAS1204-18D

## Description

Fastener Length: 1-29/64", Thread: 1/4-28, Thread Length: 5/16

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

## Additional Information

|                         |   |
|-------------------------|---|
| SKU / Model:            | NAS120418D                                |
| Minimum Qty (MOQ):      | 10  |
| NSN:                    | 5305-00-811-3223                          |
| Schedule B:             | 7318.15.8085                              |
| ECCN:                   | EAR99                                     |
| National Motor Freight: | 093486, Bolts,nuts Or Screws, Noi (sub 3) |



\* See page 2 for technical characteristics

## P/N NAS1204-18D Specifications

|   |   |
|---|---|
| <b>Thread Class:</b>  | 3a  |
| <b>Thread Direction:</b>  | Right-hand  |
| <b>Thread Length:</b>   | 0.316 Inches Minimum  |
| <b>Fastener Length:</b>   | 1.426 Inches Minimum And 1.456 Inches Maximum   |
| <b>Head Style:</b>  | Flat Countersunk  |
| <b>Head Diameter:</b>   | 0.449 Inches Minimum And 0.507 Inches Maximum   |
| <b>Grip Diameter:</b>   | 0.2485 Inches Minimum And 0.2495 Inches Maximum   |
| <b>Shank Unthreaded Hole Diameter:</b>                                  | 0.076 Inches Nominal First Hole   |
| <b>Internal Drive Style:</b>  | Cross Recess Type 1   |
| <b>Nominal Thread Diameter:</b>   | 0.250 Inches  |
| <b>Grip Length:</b>   | 1.125 Inches Minimum  |
| <b>Thread Quantity Per Inch:</b>  | 28  |
| <b>Minimum Tensile Strength:</b>  | 160000 Pounds Per Square Inch   |
| <b>Hardness Rating:</b>   | 36.0 Rockwell C Minimum Overall And 40.0 Rockwell C Maximum Overall   |
| <b>Countersink Angle:</b>   | 99.0 Degrees Minimum And 101.0 Degrees Maximum  |
| <b>Distance From Head Largest Bearing Surface To Shank Hole Center:</b> | 1.325 Inches Nominal First Hole   |
| <b>Material:</b>  | Steel Comp 4140 Overall Or Steel Comp E4340 Overall Or Steel Comp 6150 Overall Or Steel Comp 8735 Overall Or Steel Comp 8740 Overall  |
| <b>Material Document And Classification:</b>                            | Mil-s-5626 Mil Spec 1st Material Response Overall Or Mil-s-5000 Mil Spec 2nd Material Response Overall Or Mil-s-8503 Mil Spec 3rd Material Response Overall Or Mil-s-6098 Mil Spec 4th Material Response Overall Or Mil-s-6049 Mil Spec 5th Material Response Overall |
| <b>Surface Treatment:</b>   | Cadmium Overall   |
| <b>Surface Treatment Document And Classification:</b>                   | Qq-p-416,ty 1,cl 3 Fed Spec Single Treatment Response Overall   |
| <b>Thread Series Designator:</b>  | Unf   |
| <b>Specification/standard Data:</b>                                     | 80205-nas1204 Professional/Industrial Association Standard  |

## How to Order

Order this close tolerance bolt from our inventory online by visiting <https://military-fasteners.com/bolts/close+tolerance+bolts/NAS1204-18D> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.