

# P/N NAS1994-3T

### **Description**

length: 0.613", thread: 1/4-28, reduced head, torq set recess, flat head, alloy steel, NAS1994 series bolt

\* Manufacturer certifications are shipped with your order FREE of charge

## Order this part online

#### **Additional Information**

SKU / Model: NAS19943T

Minimum Qty (MOQ): 50

NSN: 5305-01-275-3293

ECCN: EAR99

National Motor Freight: 093486, Bolts, nuts Or Screws, Noi (sub 3)









<sup>\*</sup> See page 2 for technical characteristics

# **P/N NAS1994-3T Specifications**

| Thread Class:                                  | 3a   |
|--|--|
| Thread Direction:                              | Right-hand   |
| Thread Length:                                 | 0.400 Inches Minimum And 0.450 Inches Maximum  |
| Fastener Length:                               | 0.598 Inches Minimum And 0.628 Inches Maximum  |
| Head Style:                                    | Flat Countersunk   |
| Head Diameter:                                 | 0.346 Inches Minimum And 0.399 Inches Maximum  |
| Grip Diameter:                                 | 0.2485 Inches Minimum And 0.2495 Inches Maximum  |
| Internal Drive Style:                          | Offset Cruciform (torque Set)  |
| Nominal Thread Diameter:                       | 0.250 Inches   |
| Grip Length:                                   | 0.178 Inches Minimum And 0.198 Inches Maximum  |
| Thread Quantity Per Inch:                      | 28   |
| Hardness Rating:                               | 39.0 Rockwell C Minimum Overall And 43.0 Rockwell C Maximum Overall  |
| Countersink Angle:                             | 99.0 Degrees Minimum And 101.0 Degrees Maximum   |
| Surface Finish:                                | 32.0 Microinches Grip  |
| Surface Finish:                                | 32.0 Microinches Threads   |
| Surface Finish:                                | 63.0 Microinches Bearing Surface Of Head   |
| Material:                                      | Steel Comp 4140 Overall Or Steel Comp E4340 Overall Or Steel Comp 8740 Overall   |
| Material Document And Classification:          | Mil-s-5626 Mil Spec 1st Material Response Overall Or Mil-s-5000 Mil Spec 2nd Material Response Overall Or Mi-s-6049 Mil Spec 3rd Material Response Overall |
| Surface Treatment:                             | Cadmium Overall And Chromate Overall   |
| Surface Treatment Document And Classification: | Qq-p-416 Ty2 Cl2 Fed Spec Single Treatment Response Overall  |
| Thread Series Designator:                      | Unjf   |
| Specification/standard Data:                   | 80205-nas1994 Professional/industrial Association Standard   |
|  |  |

# **How to Order**

Order this close tolerance bolt from our inventory online by visiting <a href="https://military-fasteners.com/bolts/close+tolerance+bolts/NAS1994-3T">https://military-fasteners.com/bolts/close+tolerance+bolts/NAS1994-3T</a> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out <a href="https://military-fasteners.com/bolts/close+tolerance+bolts/NAS1994-3T">https://military-fasteners.com/bolts/close+tolerance+bolts/NAS1994-3T</a> and selecting the