



Military-Fasteners.com

P/N NAS2804-15

Description

Fastener Length: 1-13/32", Thread: 1/4-28, Thread Length: 29/64",

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	NAS280415
Minimum Qty (MOQ):	20
NSN:	5305-01-322-6554
Schedule B:	7318.15.8085
ECCN:	EAR99
National Motor Freight:	093490, Bolt / Nut / Screw / Clips / Fastener / Etc



\* See page 2 for technical characteristics

## P/N NAS2804-15 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.456 Inches Nominal
<b>Fastener Length:</b>	1.379 Inches Minimum And 1.409 Inches Maximum
<b>Head Style:</b>	Flat Countersunk
<b>Head Diameter:</b>	0.449 Inches Minimum And 0.507 Inches Maximum
<b>Grip Diameter:</b>	0.2485 Inches Minimum And 0.2495 Inches Maximum
<b>Internal Drive Style:</b>	Offset Cruciform (torque Set)
<b>Nominal Thread Diameter:</b>	0.250 Inches
<b>Grip Length:</b>	0.928 Inches Minimum And 0.948 Inches Maximum
<b>Thread Quantity Per Inch:</b>	28
<b>Minimum Tensile Strength:</b>	180000 Pounds Per Square Inch
<b>Countersink Angle:</b>	99.0 Degrees Minimum And 101.0 Degrees Maximum
<b>Material:</b>	Steel Comp 4140 Overall Or Steel Comp E4340 Overall
<b>Material Document And Classification:</b>	Mil-s-5626 Mil Spec 1st Material Response Overall Or Mil-s-6049 Mil Spec 2nd Material Response Overall
<b>Surface Treatment:</b>	Cadmium Overall And Chromate Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416 Ty 2 Cl 2 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf
<b>Specification/standard Data:</b>	80205-nas2804 Professional/industrial Association Standard And 80205-nas1974 Professional/industrial Association Standard

## How to Order

Order this close tolerance bolt from our inventory online by visiting <https://military-fasteners.com/bolts/close+tolerance+bolts/NAS2804-15> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.