

Description

Fastener Length: 1-5/8", Thread: 1/4-28, Thread Length: 27/64"

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	NAS4204U19
Minimum Qty (MOQ):	10 EA
NSN:	5305-01-186-2166
Schedule B:	7318.15.8085
ECCN:	EAR99



\* See page 2 for technical characteristics

# P/N NAS4204U19 Specifications

Thread Class:	3a
Thread Direction:	Right-hand
Thread Length:	0.425 Inches Nominal
Fastener Length:	1.598 Inches Minimum And 1.628 Inches Maximum
Head Style:	Flat Countersunk
Head Diameter:	0.456 Inches Minimum And 0.508 Inches Maximum
Grip Diameter:	0.249 Inches Minimum And 0.250 Inches Maximum
Internal Drive Style:	Tri-wing Recess
Nominal Thread Diameter:	0.250 Inches
Grip Length:	1.178 Inches Minimum And 1.198 Inches Maximum
Features Provided:	Finished Head
Thread Quantity Per Inch:	28
Countersink Angle:	99.0 Degrees Minimum And 101.0 Degrees Maximum
Surface Finish:	125.0 Microinches Grip
Surface Finish:	125.0 Microinches Top Of Head
Surface Finish:	32.0 Microinches Bearing Surface Of Head
Surface Finish:	32.0 Microinches Threads
Material:	Iron Alloy 660 Overall
Material Document And Classification:	Ams 5731 Assn Std Single Material Response Overall Or Ams 5737,uns K66286 Assn Std Single Material Response Overall
Surface Treatment:	Passivate Overall
Surface Treatment Document And Classification:	Qq-p-35 Fed Spec Single Treatment Response Overall
Supplementary Features:	Tri-wing Recess No. Nas4000-6
Thread Series Designator:	Unjf
Specification/standard Data:	80205-nas4003 Professional/industrial Association Standard And 80205-nas4204/canceled/ Professional/industrial Association Standard
Nondefinitive Spec/std Data:	1 Class And A Type And 3 Table And 0.250-28 Size

## How to Order

Order this bolt from our inventory online by visiting <https://military-fasteners.com/bolts/machine+bolts/NAS4204U19> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.