

Description

Fastener Length: 5-3/16", Thread: 1/4-28, Thread Length: "

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

| | |
|--------------------|------------------|
| SKU / Model: | NAS620477 |
| Minimum Qty (MOQ): | 5 EA |
| NSN: | 5306-01-278-5320 |
| Schedule B: | 7318.15.2010 |
| ECCN: | 9A991 |

NO IMAGE
AVAILABLE

P/N NAS6204-77 Specifications

| | |
|---|--|
| Thread Class: | 3a |
| Thread Direction: | Right-hand |
| Thread Length: | 0.370 Inches Nominal |
| Fastener Length: | 5.167 Inches Minimum And 5.197 Inches Maximum |
| Head Style: | Hexagon |
| Head Height: | 0.125 Inches Minimum And 0.140 Inches Maximum |
| Width Between Flats: | 0.429 Inches Minimum And 0.439 Inches Maximum |
| Grip Diameter: | 0.249 Inches Minimum And 0.250 Inches Maximum |
| Nominal Thread Diameter: | 0.250 Inches |
| Grip Length: | 4.802 Inches Minimum And 4.822 Inches Maximum |
| Features Provided: | Finished Head |
| Thread Quantity Per Inch: | 28 |
| Hardness Rating: | 36.0 Rockwell C Minimum Overall And 40.0 Rockwell C Maximum Overall |
| Surface Finish: | 125.0 Microinches Sides Of Head |
| Surface Finish: | 125.0 Microinches Top Of Head |
| Surface Finish: | 32.0 Microinches Bearing Surface Of Head |
| Surface Finish: | 32.0 Microinches Grip |
| Surface Finish: | 32.0 Microinches Threads |
| Material: | Steel Comp 4340 Overall Or Steel Comp 8740 Overall |
| Material Document And Classification: | Mil-s-5000 Uns G43400 Mil Spec 1st Material Response Overall Or Mil-s-6049 Mil Spec 2nd Material Response Overall Or Ams6322 Uns G87400 Assn Std 2nd Material Response Overall |
| Surface Treatment: | Cadmium Overall And Chromate Overall |
| Surface Treatment Document And Classification: | Qq-p-416,type 2,class 2 Fed Spec All Treatment Responses Overall |
| Supplementary Features: | Spec Intmd Lg 4.812 In. Nom /grip -77/; Close Tol Appl |
| Thread Series Designator: | Unjf |
| Specification/standard Data: | 80205-nas6204 Professional/industrial Association Standard |

How to Order

Order this bolt from our inventory online by visiting <https://military-fasteners.com/bolts/shear+bolts/NAS6204-77> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.