

Description

Fastener Length: 5-3/16", Thread: 1/4-28, Thread Length: "

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	NAS620477
Minimum Qty (MOQ):	5 EA
NSN:	5306-01-278-5320
Schedule B:	7318.15.2010
ECCN:	9A991



* See page 2 for technical characteristics

P/N NAS6204-77 Specifications

Thread Class:	3a
Thread Direction:	Right-hand
Thread Length:	0.370 Inches Nominal
Fastener Length:	5.167 Inches Minimum And 5.197 Inches Maximum
Head Style:	Hexagon
Head Height:	0.125 Inches Minimum And 0.140 Inches Maximum
Width Between Flats:	0.429 Inches Minimum And 0.439 Inches Maximum
Grip Diameter:	0.249 Inches Minimum And 0.250 Inches Maximum
Nominal Thread Diameter:	0.250 Inches
Grip Length:	4.802 Inches Minimum And 4.822 Inches Maximum
Features Provided:	Finished Head
Thread Quantity Per Inch:	28
Hardness Rating:	36.0 Rockwell C Minimum Overall And 40.0 Rockwell C Maximum Overall
Surface Finish:	125.0 Microinches Sides Of Head
Surface Finish:	125.0 Microinches Top Of Head
Surface Finish:	32.0 Microinches Bearing Surface Of Head
Surface Finish:	32.0 Microinches Grip
Surface Finish:	32.0 Microinches Threads
Material:	Steel Comp 4340 Overall Or Steel Comp 8740 Overall
Material Document And Classification:	Mil-s-5000 Uns G43400 Mil Spec 1st Material Response Overall Or Mil-s-6049 Mil Spec 2nd Material Response Overall Or Ams6322 Uns G87400 Assn Std 2nd Material Response Overall
Surface Treatment:	Cadmium Overall And Chromate Overall
Surface Treatment Document And Classification:	Qq-p-416,type 2,class 2 Fed Spec All Treatment Responses Overall
Supplementary Features:	Spec Intmd Lg 4.812 In. Nom /grip -77/; Close Tol Appl
Thread Series Designator:	Unjf
Specification/standard Data:	80205-nas6204 Professional/industrial Association Standard

How to Order

Order this bolt from our inventory online by visiting <https://military-fasteners.com/bolts/shear+bolts/NAS6204-77> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.