



Military-Fasteners.com

P/N NAS654V23

## Description

Fastener Length: 1-49/64", Thread: 1/4-28, Thread Length: 21/64

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

## Additional Information

|                         |                                      |
|-------------------------|--------------------------------------|
| SKU / Model:            | NAS654V23                            |
| Minimum Qty (MOQ):      | 2                                    |
| NSN:                    | 5306-01-154-3981                     |
| Schedule B:             | 8108.90.3060                         |
| ECCN:                   | EAR99                                |
| National Motor Freight: | 136500, Metal Noi / Metal Alloys Noi |



\* See page 2 for technical characteristics

## P/N NAS654V23 Specifications

|  |   |
|--|---|
| <b>Thread Class:</b>                         | 3a  |
| <b>Thread Direction:</b>                     | Right-hand  |
| <b>Thread Length:</b>                        | 0.291 Inches Minimum And 0.341 Inches Maximum             |
| <b>Fastener Length:</b>                      | 1.739 Inches Minimum And 1.769 Inches Maximum             |
| <b>Head Style:</b>                           | Hexagon   |
| <b>Head Height:</b>                          | 0.125 Inches Minimum And 0.140 Inches Maximum             |
| <b>Width Between Flats:</b>                  | 0.430 Inches Minimum And 0.439 Inches Maximum             |
| <b>Grip Diameter:</b>                        | 0.2490 Inches Minimum And 0.2495 Inches Maximum           |
| <b>Nominal Thread Diameter:</b>              | 0.250 Inches  |
| <b>Grip Length:</b>                          | 1.428 Inches Minimum And 1.448 Inches Maximum             |
| <b>Thread Quantity Per Inch:</b>             | 28  |
| <b>Surface Finish:</b>                       | 16.0 Microinches Threads                                  |
| <b>Surface Finish:</b>                       | 63.0 Microinches Bearing Surface Of Head                  |
| <b>Surface Finish:</b>                       | 63.0 Microinches Grip                                     |
| <b>Material:</b>                             | Titanium Alloy Uns R54520 Overall                         |
| <b>Material Document And Classification:</b> | Nas 621 Assn Std Single Material Response Overall         |
| <b>Thread Series Designator:</b>             | Unjf  |
| <b>Specification/standard Data:</b>          | 80205-nas654 Professional/industrial Association Standard |

## How to Order

Order this close tolerance bolt from our inventory online by visiting <https://military-fasteners.com/bolts/shear+bolts/NAS654V23> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.