

**Description**

Fastener Length: 1-63/64", Thread: 1/4-28, Thread Length: 21/64"

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	NAS654V27D
Minimum Qty (MOQ):	5 EA
NSN:	5306-00-528-5521
Schedule B:	8108.90.3060
ECCN:	EAR99
National Motor Freight:	136500, Metal Noi / Metal Alloys Noi

NO IMAGE  
AVAILABLE

## P/N NAS654V27D Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.291 Inches Minimum And 0.341 Inches Maximum
<b>Fastener Length:</b>	1.989 Inches Minimum And 2.019 Inches Maximum
<b>Head Style:</b>	Hexagon
<b>Head Height:</b>	0.125 Inches Minimum And 0.140 Inches Maximum
<b>Width Between Flats:</b>	0.430 Inches Minimum And 0.439 Inches Maximum
<b>Grip Diameter:</b>	0.2490 Inches Minimum And 0.2495 Inches Maximum
<b>Shank Unthreaded Hole Diameter:</b>	0.076 Inches Minimum First Hole And 0.086 Inches Maximum First Hole
<b>Nominal Thread Diameter:</b>	0.250 Inches
<b>Grip Length:</b>	1.678 Inches Minimum And 1.698 Inches Maximum
<b>Thread Quantity Per Inch:</b>	28
<b>Minimum Tensile Strength:</b>	160000 Pounds Per Square Inch
<b>Distance From Head Largest Bearing Surface To Shank Hole Center:</b>	1.861 Inches Minimum First Hole And 1.911 Inches Maximum First Hole
<b>Surface Finish:</b>	16.0 Microinches Threads
<b>Surface Finish:</b>	63.0 Microinches Bearing Surface Of Head
<b>Surface Finish:</b>	63.0 Microinches Grip
<b>Material:</b>	Titanium Alloy Uns R56400 Overall
<b>Material Document And Classification:</b>	Ams 4967 Assn Std Single Material Response Overall
<b>Thread Series Designator:</b>	Unjf
<b>Specification/standard Data:</b>	80205-nas654 Professional/industrial Association Standard

## How to Order

Order this bolt from our inventory online by visiting <https://military-fasteners.com/bolts/shear+bolts/NAS654V27D> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.