

Description

Fastener Length: 1-63/64", Thread: 1/4-28, Thread Length: 21/64"

* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

Additional Information

SKU / Model:	NAS654V27D
Minimum Qty (MOQ):	5 EA
NSN:	5306-00-528-5521
Schedule B:	8108.90.3060
ECCN:	EAR99
National Motor Freight:	136500, Metal Noi / Metal Alloys Noi



P/N NAS654V27D Specifications

Thread Class:	3a
Thread Direction:	Right-hand
Thread Length:	0.291 Inches Minimum And 0.341 Inches Maximum
Fastener Length:	1.989 Inches Minimum And 2.019 Inches Maximum
Head Style:	Hexagon
Head Height:	0.125 Inches Minimum And 0.140 Inches Maximum
Width Between Flats:	0.430 Inches Minimum And 0.439 Inches Maximum
Grip Diameter:	0.2490 Inches Minimum And 0.2495 Inches Maximum
Shank Unthreaded Hole Diameter:	0.076 Inches Minimum First Hole And 0.086 Inches Maximum First Hole
Nominal Thread Diameter:	0.250 Inches
Grip Length:	1.678 Inches Minimum And 1.698 Inches Maximum
Thread Quantity Per Inch:	28
Minimum Tensile Strength:	160000 Pounds Per Square Inch
Distance From Head Largest Bearing Surface To Shank Hole Center:	1.861 Inches Minimum First Hole And 1.911 Inches Maximum First Hole
Surface Finish:	16.0 Microinches Threads
Surface Finish:	63.0 Microinches Bearing Surface Of Head
Surface Finish:	63.0 Microinches Grip
Material:	Titanium Alloy Uns R56400 Overall
Material Document And Classification:	Ams 4967 Assn Std Single Material Response Overall
Thread Series Designator:	Unjf
Specification/standard Data:	80205-nas654 Professional/industrial Association Standard

How to Order

Order this bolt from our inventory online by visiting <https://military-fasteners.com/bolts/shear+bolts/NAS654V27D> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.