

**Description**

Fastener Length: 1-41/64", Thread: 1/4-28, Thread Length: 13/32

\* Manufacturer certifications are shipped with your order FREE of charge

Order this part online

**Additional Information**

SKU / Model:	NAS870420
Minimum Qty (MOQ):	10
NSN:	5305-01-049-5665
Schedule B:	7318.15.8085
ECCN:	EAR99
National Motor Freight:	093486, Bolts,nuts Or Screws, Noi (sub 3)

NO IMAGE  
AVAILABLE

## P/N NAS8704-20 Specifications

<b>Thread Class:</b>	3a
<b>Thread Direction:</b>	Right-hand
<b>Thread Length:</b>	0.364 Inches Minimum And 0.414 Inches Maximum
<b>Fastener Length:</b>	1.624 Inches Minimum And 1.654 Inches Maximum
<b>Head Style:</b>	Flat Countersunk
<b>Head Diameter:</b>	0.354 Inches Minimum And 0.399 Inches Maximum
<b>Grip Diameter:</b>	0.2485 Inches Minimum And 0.2495 Inches Maximum
<b>Internal Drive Style:</b>	High-torque
<b>Nominal Thread Diameter:</b>	0.250 Inches
<b>Grip Length:</b>	1.240 Inches Minimum And 1.260 Inches Maximum
<b>Thread Quantity Per Inch:</b>	28
<b>Countersink Angle:</b>	100.0 Degrees Nominal
<b>Surface Finish:</b>	32.0 Microinches Grip
<b>Surface Finish:</b>	32.0 Microinches Threads
<b>Material:</b>	Iron Alloy 660 Overall
<b>Surface Treatment:</b>	Cadmium Overall And Chromate Overall
<b>Surface Treatment Document And Classification:</b>	Qq-p-416,type 2,class 3 Fed Spec Single Treatment Response Overall
<b>Thread Series Designator:</b>	Unjf
<b>Specification/standard Data:</b>	81205-bacb30II Professional/industrial Association Standard

## How to Order

Order this close tolerance screw from our inventory online by visiting <https://military-fasteners.com/screws/close+tolerance+screws/NAS8704-20> and selecting the quantity you want then click "add to cart". Once items are in your cart you can check out [here](#) to complete your order.